



**SWIMMING POOL PUMP  
INSTALLATION AND  
OPERATING INSTRUCTIONS**



## GENERAL

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Congratulations on the purchase of your Filtrite swimming pool pump. Filtrite produce high performance pumps, ideally suited for the modern pool or spa with extensive equipment such as chlorinators, heaters and in floor cleaning systems.

**Note:**

The appliance is not intended for use by young children or infirm person without supervision. Please ensure that young children are supervised to ensure that they do not play with the appliance.

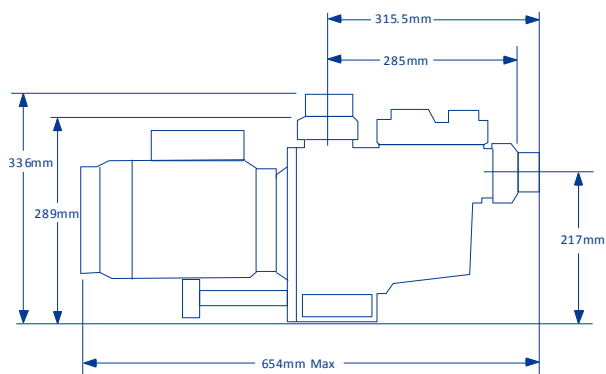
## FEATURES

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- Continuous duty rated motor
- Precision reinforced moulded high head impeller, giving extra performance
- Single piece moulded body for added strength and longer life
- Rapid priming diffuser quickly corrects loss of water flow
- Quick and easy disassembly for servicing
- Large capacity basket with easily removed lid
- Double insulated water circuit for maximum electrical protection

## DIMENSIONS

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## INSTALLATION OF FILTRITE SWIMMING POOL PUMPS

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- A.** Plan position of pump so that it will be:
1. Free of water flooding, avoiding areas such as in a sump, garden hollow, ditch or at bottom of bank with run off.
  2. On a stable base so that:
    - a) The pump is not left suspended by its fittings, causing a leak or failure with loss of water.
    - b) Movement through vibration is restricted
    - c) No strain is put on attaching pipe or other expensive equipment
  3. Accessible for maintenance and easily removed for service.
  4. Breathing space. Pump should not be crowded which will prevent cooling airflow from fan. Overheating due to lack of cooling voids warranty. A minimum of 150mm should be allowed at the rear of the pump for airflow.
  5. Within reach of power point without use of extension/plugs liable to corrosion, shorting, etc.
  6. At a minimum height of suction lift of water from pool surface to pump inlet.
- B.** For best pump performance keep suction pipe length as short as possible with minimum number of bends and where ever possible, use 50mm high pressure PVC suction and return pipe. All equipment such as filters, heaters, chlorinators should have a minimum of 50mm connections.
- C.** Secure the barrel unions supplied into the attaching pipe work, using approved priming fluid and solvent cement as normal practice, coating both surfaces. **NOTE:** Always wear protective gloves when handling and using glue and priming fluid. Ensure no excess adhesive runs into the union proper affecting the sealing or removal abilities. Allow 24 hours to dry before starting pump. Ensure glue being used is suitable for the connection of PVC and ABS plastics.
- D.** Install isolation valves before the pump section and after equipment, if the pump is below the water level of the pool.
- E.** For pump installations 500mm above water level or greater, it generally requires a foot valve at the pool or check valve in the suction line. Suction lines must be installed below water level until just in front of pump location and vertical riser used to reach pump inlet. Filtrite pumps are rated to a maximum head of 25 metres however refer to your pumps data plate for actual achievable pressure
- F.** All pumps will operate quieter and perform more efficiently if a straight length of 450mm pipe is plumbed horizontally into the front of the pump.
- G.** Water temperature must not exceed 45 degrees
- H.** Pumps must be either;
- a. Supplied by an isolating transformer, or
  - b. Supplied through a residual current device (RCD) with a rated residual operating current not exceeding 30mA
- I.** All electrical equipment around your swimming pool **MUST** be installed according to AS/NZS 3000:2007 and comply with other local and state requirements. Filtrite swimming pool and spa pumps are rated IPX5 which allows installation within Zone 1 of the pool area.

## OPERATION OF FILTRITE SWIMMING POOL PUMPS

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1. Prime pump if hair and lint pot is dry as follows;
  - a. Close off valve on suction line if present.
  - b. Remove lint pot lid.
  - c. Fill lint pot and chamber with water.
  - d. Replace and secure lint pot lid and seal.
2. Open all valves, allowing water to flow through pump.
3. Switch on power to pump, the motor will then start.
4. If some flow of water does not establish within 30 seconds, switch off and prime pump again. If pump does not prime within 3 attempts, check all suction connections for sealing. If these are satisfactory, a check or foot valve may be required to hold water for prime.
5. If the water flow through pump is always tedious to obtain at start-up after cleaning the lint basket, then an examination of the system to establish a reason and correct the cause is recommended. Eg. Check valve, air leaks, faulty seal, cracked lint pot lid, etc.
6. A non return valve is supplied loose in the basket of this pump. To install, place between the outlet barrel union tail and the discharge of the pump. The non return valve should be located so that the flap can swing upwards into the union tail. The non return valve should be installed on spas equipped with cartridge filters, any time multiple pumps are operating off one suction or return line or any installation where the back flow of water may occur when the pump is shut down. The non return valve may reduce the performance of the pump slightly.

**Note:** This pump is not intended for use by young children or infirm persons without supervision. Please ensure that young children are supervised to ensure that they do not play with the appliance.

To avoid a safety hazard, the supply cord if damaged, must only be replaced by a suitably qualified person.

## MAINTENANCE

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Filtrite pumps are designed to operate for extended periods with minimal attention or maintenance. Following are the periodic maintenance requirements:

1. Keep the lint basket clean – empty it regularly. Blocked lint basket or suction pipe and no water flow can cause overheating with consequent pipe and pump components failure and meltdown.
2. Apply suitable waterproof grease to the lint pot “O” ring to ensure positive seal.
3. Ensure electrical passage for cooling airflow to prevent fusing or shock hazards.
4. Maintain clear passage for cooling airflow to prevent overheating of motor.
5. Maintain water in good chemical balance.
6. Do not allow quantities of sand or grit to continuously pass through pump to prevent “sand blasting” erosions (use filter sock in lint basket if sand, etc. is being picked up by vacuum.)
7. Do not over tighten strainer lid. Never use a tool or handle to tighten lid, the lid is designed to prevent this from happening.
8. Do not add pool salt, chlorine, acid or other chemicals directly to your skimmer. This may result in damage to your pump and could void your warranty.

## Maintenance of your pump

**Maintenance Schedule:** Your new product incorporates moving parts and withstands high velocity water with chemicals in it. Some of these parts will wear in the normal course of use and require regular checks and maintenance. Performing these checks and maintenance will identify parts that have worn and require repair/replacement before further serious damage is sustained. A small amount of regular care and attention to your pool equipment will help ensure long life and trouble free performance.

Timing	Maintenance Check	Service action (if required)
Weekly or sooner	<b>Check and empty hair and lint basket</b>	Empty leaves and debris
Three Monthly	<b>Check Lid O ring and inlet/outlet O rings for leaks</b>	Isolate Pump, turn power off, clean and grease O rings or replace if necessary
Three Monthly	<b>Check surroundings for leaves, debris and flooding</b>	Remove debris and rectify if any flooding
<b>Three Monthly</b>	Check for leaks from underneath pump	Call Service technician, repair or replace mechanical seal and motor bearings if necessary

**Important note:** Regular maintenance is important to ensure long life and trouble free performance of your pool equipment. If unable to perform the maintenance yourself, contact your local Clark Rubber Store who can arrange a trained service technician to perform the maintenance for you.

Record your Equipment details here for quick reference:

Model No.: \_\_\_\_\_

Serial No.: \_\_\_\_\_

### Electrical Specifications

Model	HP	Voltage	Phase	Input	Amps
PE50	0.50	240	Single	650	2.7
PE75	0.75	240	Single	850	3.5
PE100	1.00	240	Single	925	3.9
PX75	0.75	240	Single	870	3.6
PX100	1.00	240	Single	1070	4.5
PX150	1.50	240	Single	1650	6.9

All Filtrite pumps have double insulation on the water circuit for maximum protection and safety. Filtrite pumps manufactured by AstralPool use P2 rated capacitors for protection against fire.

## WARRANTY

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AstralPool Australia Pty Ltd (ABN 97 007 284 504) ("AstralPool") provides the following warranty in relation to the series of Filtrite Pool & Spa pumps ("Product").

*Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.*

The benefits of this warranty are in addition to any rights and remedies imposed by Australian State and Federal legislation that cannot be excluded. Nothing in this warranty is to be interpreted as excluding, restricting or modifying any State or Federal legislation applicable to the supply of goods and services which cannot be excluded, restricted or modified.

### WARRANTY

AstralPool warrants that, subject to the exclusions and limitations below, the Product will be free from defects in materials and workmanship during the warranty period. The warranty periods are set out below and commence 30 days after the date of purchase (to allow for installation). The warranty period may vary for different parts of the Product.

Parts	Warranty Period
Complete pump	3 years

If a defect appears in the Product before the end of the warranty period and AstralPool finds the Product to be defective in materials or workmanship, AstralPool will, in its sole discretion, either:

- (a) repair or replace the Product or the defective part of the Product free of charge; or
- (b) Cause the Product or the defective part of the Product to be replaced or repaired by an Authorised AstralPool Service Agent free of charge.

AstralPool reserves the right to replace defective parts of the Product with parts and components of similar quality, grade and composition where an identical part or component is not available.

Goods presented for repair may be replaced by refurbished goods of the same type rather than being repaired. Refurbished parts may be used to repair the goods.

### WARRANTY CLAIMS

1. If a fault covered by warranty occurs, the customer must first contact AstralPool at the contact address listed below, or an Authorised AstralPool Service Agent.
2. Any warranty claim must be accompanied by:
  - (a) proof of purchase;
  - (b) full details of the alleged defect; and
  - (c) appropriate documentation (such as historical and maintenance records).
3. The customer must make the Product available to AstralPool or its Authorised AstralPool Service Agent for inspection and testing. AstralPool or its Authorised AstralPool Service Agent will attend the premises where the Product is installed for inspection and testing. If the Product is installed:
  - (a) outside a capital city metropolitan area; and
  - (b) is not within a 20 km radius of an Authorised AstralPool Service Agent;then the customer may have to pay a travel fee.
4. If such inspection and testing finds no defect in the Product, the customer must pay AstralPool's usual costs of service work and testing. If such inspection and testing finds a defect that is not covered by this warranty, the customer must pay AstralPool's usual costs of service work plus any parts and labour required to repair the Product, unless recoverable from AstralPool on the failure of any statutory guarantee under the ACL.

## Exclusions

The warranty will not apply where:

- (a) the customer is in breach of the Terms and Conditions of Sale;
- (b) the Product was used for a purpose other than one it was intended for;
- (c) the Product was repaired, modified or altered by any person other than AstralPool;
- (d) the Product has not been installed, maintained and/or operated in complete compliance with the installation and operating instructions and any instructions by AstralPool;
- (e) the Product has been subject to accident, negligence, alteration, abuse or misuse.

The warranty does not extend to:

- a) normal wear and tear;
- b) weather and other environmental conditions including but not limited to storm, flood, and/or heat wave damage; or
- c) service and maintenance items.

Examples of exclusions include but are not limited to:

- mechanical seal failure due to insufficient water flow or chemical damage
- pump failure due to addition of chemicals, salt or media through the skimmer

## Commercial Installations

On commercial installations, such as health clubs, motels/hotels and hydrotherapy facilities, the warranty is limited to parts and in field labour (within capital city metropolitan areas or 20 km radius of Authorised AstralPool Service Agents) for a period of 12 months from the date of purchase plus 30 days to allow for installation.

## LIMITATIONS

AstralPool makes no express warranties or representations other than set out in this warranty.

The repair or replacement of the Product or part of the Product is the absolute limit of AstralPool's liability under this express warranty.

This warranty is subject to the conditions and limitations listed herein. All warranties apply to the original purchaser of the product and are not transferable to new owners. You must notify Astral Pool upon the failure of any component within the warranty period to make a valid claim.

The warranty offered is only valid when the equipment has been used in a normal manner, for the purpose for which it was intended and in accordance with the operating and instruction manual. The replacement of maintenance items used in routine general maintenance are not covered by this warranty. Maintenance items may include (but not limited to);

- Union and lid gaskets / o'rings
- Mechanical seal
- Pre filter basket

This warranty does not cover any equipment that has been improperly installed, misused, neglected, damaged whether intentionally or accidentally, or repaired/replaced without authorization from Astral Pool or altered in any way from its original form. Specific items that will void warranty are (but not limited to);

- Use in non-swimming pool applications
- Incorrect power supply and/or connection
- Addition of salt, chlorine and/or other pool chemicals through the skimmer

Extreme operating conditions beyond the control of Astral Pool such as improper power supply, extreme temperatures or other conditions that adversely affect the performance or life of the equipment will void the warranty. Insect infestation or penetration by sand, dust or other foreign bodies will void warranty.

Where in field labor warranty is provided, a 20km radius from an authorized Astral Pool agent is applied. If the location of the equipment is outside this area, travel charges will apply. If your request for a service call is deemed to be non warranty, you will be charged for a diagnostic service call.

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Information and specifications subject to change without notice.