

## Section 1 – Identification of the Material and Supplier

Freudenberg Home & Cleaning Solutions  
Pty Ltd

Phone: 1300 669 686 (business hours)

Trading as Citrus Resources  
13-21 Maygar Boulevard  
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**Chemical nature:** Blend of orange oil, surfactant and other minor ingredients.

**Trade Name:** **ORANGE SOLV - GP**

**Product Use:** Solvent cleaner, grease, ink, gum and adhesive remover.

**Creation Date:** **September, 2019**

**This version issued:** **September 2021** and is valid for 5 years from this date.

## Section 2 – Hazards Identification

### GHS Pictogram

GHS02: Flame  
GHS05: Corrosion  
GHS07: Exclamation mark  
GHS08: Health hazard



### GHS Signal word: DANGER

#### HAZARD CLASSIFICATION

Hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS).

Flammable liquids – Category 3

Serious eye damage – Category 1

Causes skin irritation – Category 2

Skin sensitisation – Category 1A

Aspiration toxicity – Category 1

#### HAZARD STATEMENT:

H226: Flammable liquid and vapour.

H304: May be fatal if swallowed and enters airways.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H318: Causes serious eye damage.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

#### PREVENTION

P102: Keep out of reach of children.

P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.

P233: Keep container tightly closed.

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge.

P261: Avoid breathing fumes, mists, vapours or spray.

P264: Wash contacted areas thoroughly after handling.

P280: Wear protective gloves, protective clothing and eye or face protection.

#### RESPONSE

P331: Do NOT induce vomiting.

P362: Take off contaminated clothing and wash before reuse.

P363: Wash contaminated clothing before reuse.

## SAFETY DATA SHEET

Poisons Information Centre: 13 11 26 from anywhere in Australia, (0800 764 766 in New Zealand)

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P301+P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.

P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a POISON CENTER or doctor/physician.

P332+P313: If skin irritation occurs: Get medical advice.

P391: Collect spillage.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires.

#### STORAGE

P402+P404: Store in a dry place. Store in a closed container.

P405: Store locked up.

P403+P235: Store in a well-ventilated place. Keep cool.

#### DISPOSAL

P501: Dispose of small quantities and empty containers by wrapping with paper and putting in garbage. For larger quantities, if recycling or reclaiming is not possible, use a commercial waste disposal service.

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### Emergency Overview

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**Physical Description & Colour:** Yellow mobile liquid.

**Odour:** Orange fragrance.

**Major Health Hazards:** May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.

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### Potential Health Effects

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**Persons sensitised to d-limonene should avoid contact with this product.**

#### Inhalation:

**Short Term Exposure:** Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

#### Skin Contact:

**Short Term Exposure:** Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

#### Eye Contact:

**Short Term Exposure:** This product is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

#### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Because of the low viscosity of this product, it may directly enter the lungs if swallowed, or if subsequently vomited. Once in the lungs, it is very difficult to remove and can cause severe injury or death. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

#### Carcinogen Status:

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** D-limonene/orange Oil is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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### Section 3 – Composition/Information on Ingredients

Ingredients	CAS No	Conc., %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
D-limonene/orange oil	5989-27-5	<25	not set	not set
Dipentene	138-86-3	<25	not set	not set
Methyl Methoxy Butanol	56539-66-3	<50	not set	not set
Fatty Acid Diethanolamide	68603-42-9	<10	not set	not set
Nonionic surfactant	secret	<10	not set	not set
Other nonhazardous ingredients	secret	<1	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other nonhazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5-day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

### Section 4 – First Aid Measures

#### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 11 26 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

**Skin Contact:** Gently blot away excess liquid. Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

**Eye Contact:** Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 20 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

### Section 5 – Fire Fighting Measures

**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. This product is classified as flammable. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool packages involved in a fire, reducing the chances of an explosion. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances. Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam, and water fog. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus. Cool closed, undamaged containers exposed to fire with water spray.

**Flash point:** 46-48°C

**Upper Flammability Limit:** 6.1%

**Lower Flammability Limit:** 0.7%

**Autoignition temperature:** No data.

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Flammability Class: Flammable

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## Section 6 – Accidental Release Measures

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**Accidental release:** This product is sold in small packages, and the accidental release from one of these is not usually a cause for concern. For minor spills, clean up, rinsing to sewer and put empty container in garbage. Although no special protective clothing is normally necessary because of occasional minor contact with this product, it is good practice to wear impermeable gloves when handling chemical products. In the event of a major spill, prevent spillage from entering drains or water courses and call emergency services.

Exothermic reactions leading to spontaneous combustion are possible when products of this type are absorbed onto porous materials such as zeolites, other mineral derived products, and even rags. Therefore, avoid the use of those materials and seek specialist advice in large scale cleanup processes.

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## Section 7 – Handling and Storage

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**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

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## Section 8 – Exposure Controls and Personal Protection

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The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

**SWA Exposure Limits**                      **TWA (mg/m<sup>3</sup>)**                      **STEL (mg/m<sup>3</sup>)**

Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

**Eye Protection:** Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

**Skin Protection:** If you believe you may have a sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: rubber, PVC, Viton.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Eyebaths or eyewash stations and safety deluge showers should be provided near to where this product is being handled commercially.

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## Section 9 – Physical and Chemical Properties

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**Physical Description & colour:** Yellow mobile liquid.  
**Odour:** Orange fragrance.  
**Boiling Point:** 175°C at 100kPa  
**Freezing/Melting Point:** No specific data. Liquid at normal temperatures.

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<b>Volatiles:</b>	No specific data. Expected to be low at 100°C.
<b>Vapour Pressure:</b>	0.19kPa at 20°C
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	0.838-0.843
<b>Water Solubility:</b>	Emulsifiable.
<b>pH:</b>	No data.
<b>Volatility:</b>	Negligible at normal ambient temperatures.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	No data.

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## Section 10 – Stability and Reactivity

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**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

See Section 6 of this MSDS regarding reactivity with porous materials and rags.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep away from sources of sparks or ignition. Handle and open containers carefully.

**Incompatibilities:** oxidising agents, porous materials such as zeolites and similar mineral products, rags.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** Polymerisation reactions are unlikely; they are not expected to occur.

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## Section 11 – Toxicological Information

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### Local Effects:

**Target Organs:** There is no data to hand indicating any particular target organs.

D-limonene is classed by SWA as a potential sensitiser by skin contact.

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## Classification of Hazardous Ingredients

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Ingredient	Hazard Statements
D-limonene	H226: Flammable liquid and vapour. H304: May be fatal if swallowed and enters airways. H315: Causes skin irritation. H317: May cause an allergic skin reaction.
Dipentene	H226: Flammable liquid and vapour. H304: May be fatal if swallowed and enters airways. H315: Causes skin irritation. H317: May cause an allergic skin reaction.
Methyl Methoxy Butanol	H227: Combustible liquid.
Fatty Acid Diethanolamide	H315: Causes skin irritation. H318: Causes serious eye damage.

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## Section 12 – Ecological Information

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Very toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment. This product is NOT readily biodegradable.

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## Section 13 – Disposal Considerations

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**Disposal:** Dispose of small quantities and empty containers by wrapping with paper and putting in garbage. For larger quantities, if recycling or reclaiming is not possible, use a commercial waste disposal service.

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## Section 14 – Transport Information

**ADG Code:** 2319, TERPENE HYDROCARBONS, N.O.S.

**Hazchem Code:** 3Y

**Special Provisions:** None allocated

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 3: Flammable liquids.

**Packaging Group:** III

**Packaging Method:** P001, IBC03, LP01

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

## Section 15 – Regulatory Information

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

## Section 16 – Other Information

Revision: 1

Revision Date: 01 September 2021

Reason for Issue: SDS updated.

**This SDS contains only safety-related information. For other data see product literature.**

**Emergency Contact: Phone 13 11 26 (Australia wide)**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

Please read all labels carefully before using product.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This SDS is prepared in accord with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), 7<sup>th</sup> Edition.

## End of Safety Data Sheet

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